

5/10 W/O SPLIT

DART AEROSPACE LTD

Work Order:

22556A

Description: Cam Lock Shaft

Part Number:

D3393-3

Dwg: D3393 Rev. A page 3

Qty:

118 50

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.02.23	118
2	MC	Turn as per Folio FA509 and Dwg D3393 Material: AISI 303 SS Rod Ø0.375 (M303R0.375) Identify for D3393-3			
		Batch: M11656		05.03.01	50
3	QC2	Inspect parts as they come off the CNC machine		05.03.01	50
4	MV	Machine D3393-3 as per Folio FA509 and Dwg D3393 Identify as D3393-3	SD	05.03.02	50
5	QC2	Inspect parts as they come off the CNC machine	SD	05.03.02	50
6	QC8	Second check	BE	05.03.02	50
7	MV	Deburr	SD	05.03.02	50
8	QC5	Inspect work to Step 7	BE	05.03.02	50
9	ST	Identify and Stock	CL	05.03.03	50
10	AC	Cost / part 4.69	SAC	05.03.03	50
11	DC	Close W/O 4.47 Inspect Level 21	HJ	05.03.10	50

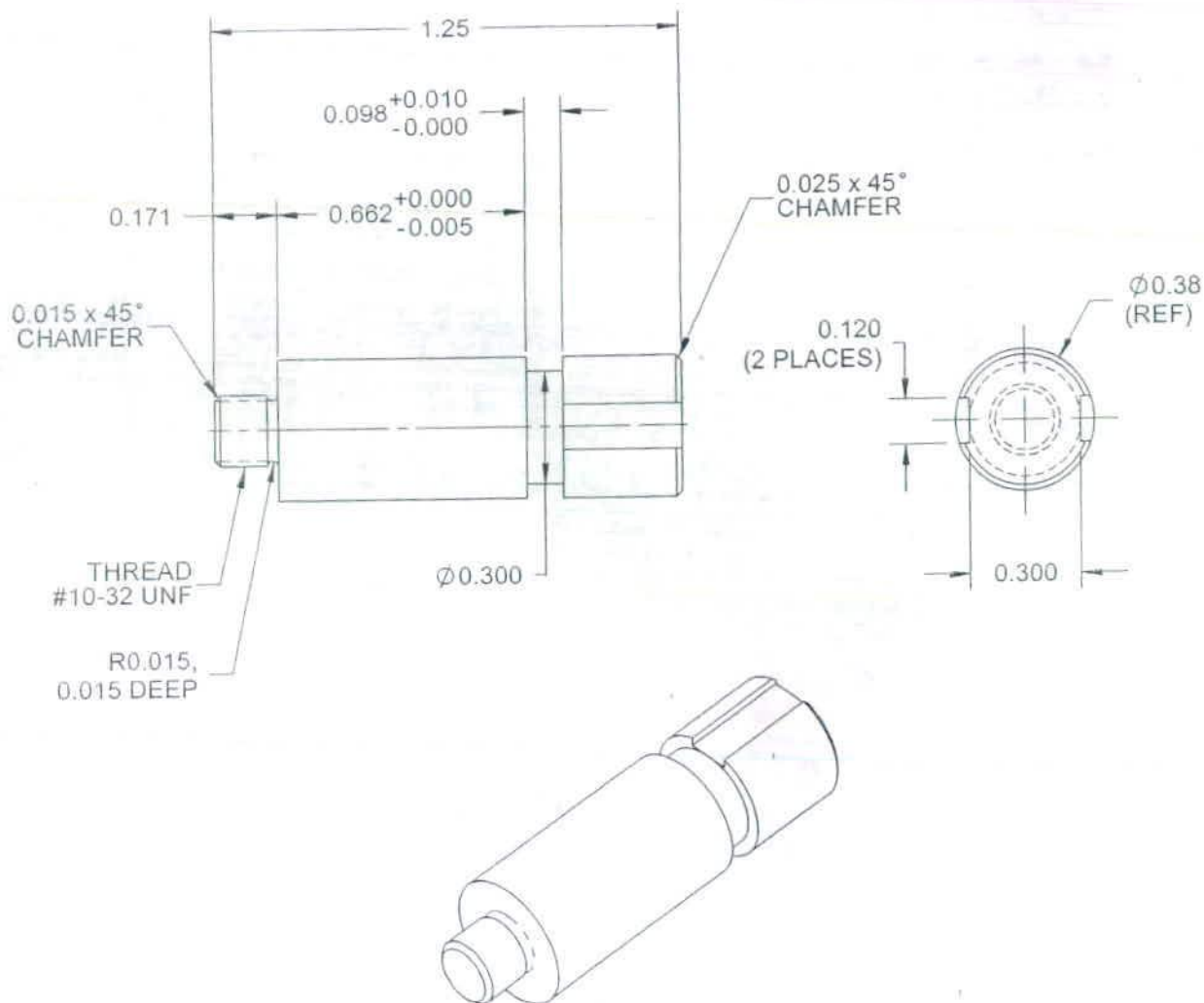
Rev	Date	Change	Revised By	Approved
A	05.02.18	New issue	KJ/JLM	

RELEASED



DESIGN 17	DRAWN BY 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3393	REV. A SHEET 3 OF 3
DATE 05.02.09		TITLE BATTERY LOCK	SCALE 2:1

**PRELIMINARY ISSUE**



### D3393-3 CAM LOCK SHAFT

#### NOTES:

- 1) MATERIAL: AISI 303 S.S. (REF. DART SPEC. M303R0.375)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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Work Order:	22556.
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Control Shaft.

Part Number:	D 3393-3
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Count Day: 03393 Rev: A

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## FIRST ARTICLE INSPECTION CHECKLIST

X

First Article

## Prototype

[illegible]

### What's on the Web?

Audited by:

Prototype Approval:

546

Date:

Date:

Rev

JUNG

Change

New Issue

Revised by

KJ/JLM

Approved







# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 23, 20  
03:34 pm

Work Order No	: 0022556	Department Code:	
Project Name	: D3393-3	Burden Flags	: NNNNNNN
Project For	: WK510	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D3393-3	Invoice Number	:
Description	: Cam Lock Shaft	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 118	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 02-23-05		
Est Finish Date	: 03-04-05	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00